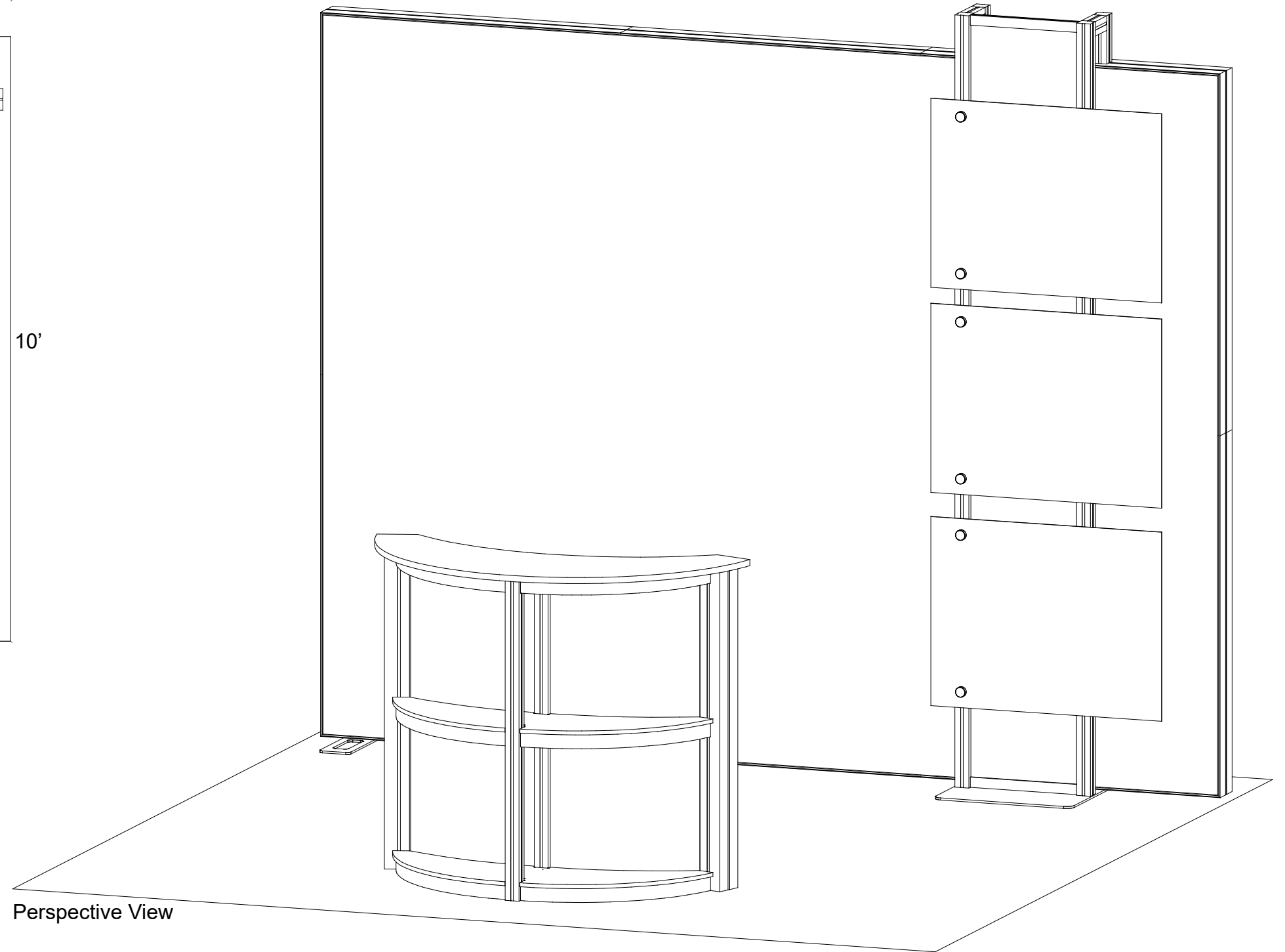


Top View



Perspective View

General Setup Instructions

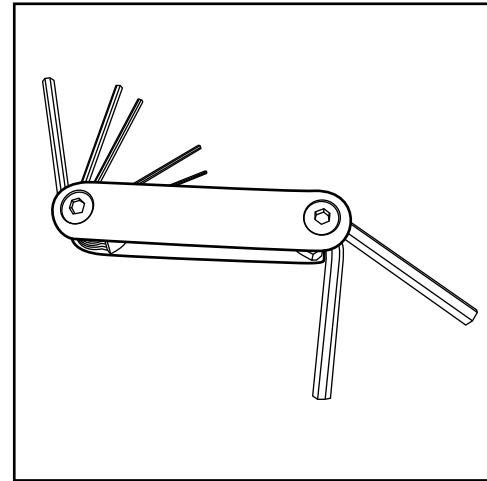
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

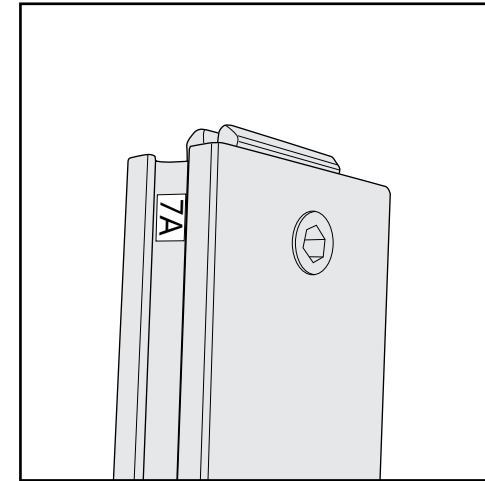
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

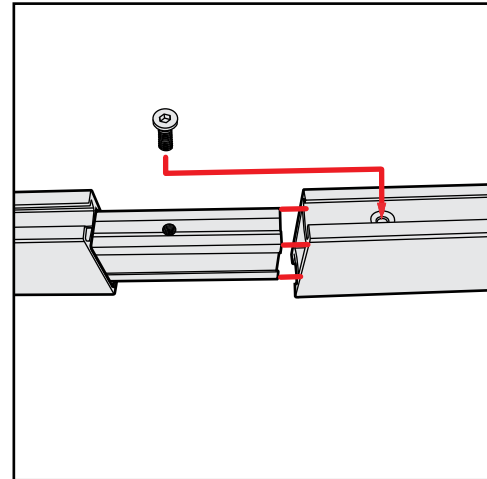
- For loss prevention, tighten all set screws and locks during disassembly.



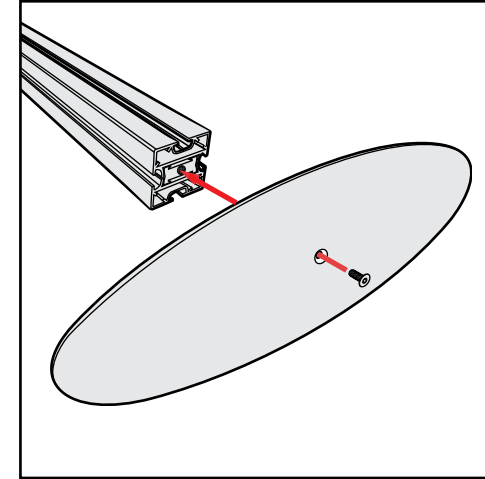
Hex Tool - Essential for Assembly



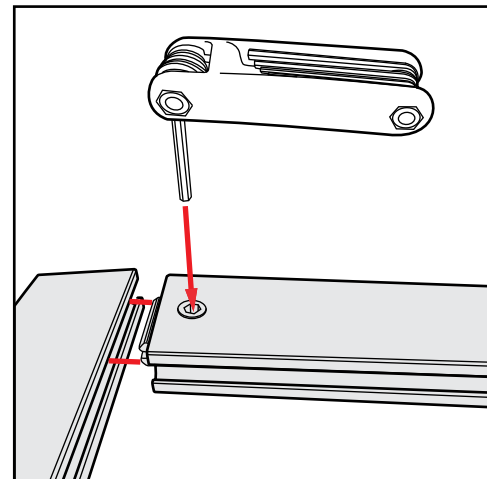
Part Identification - Numbering



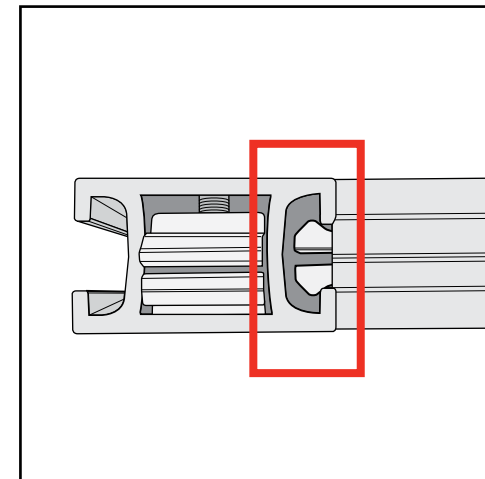
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



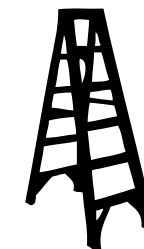
Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

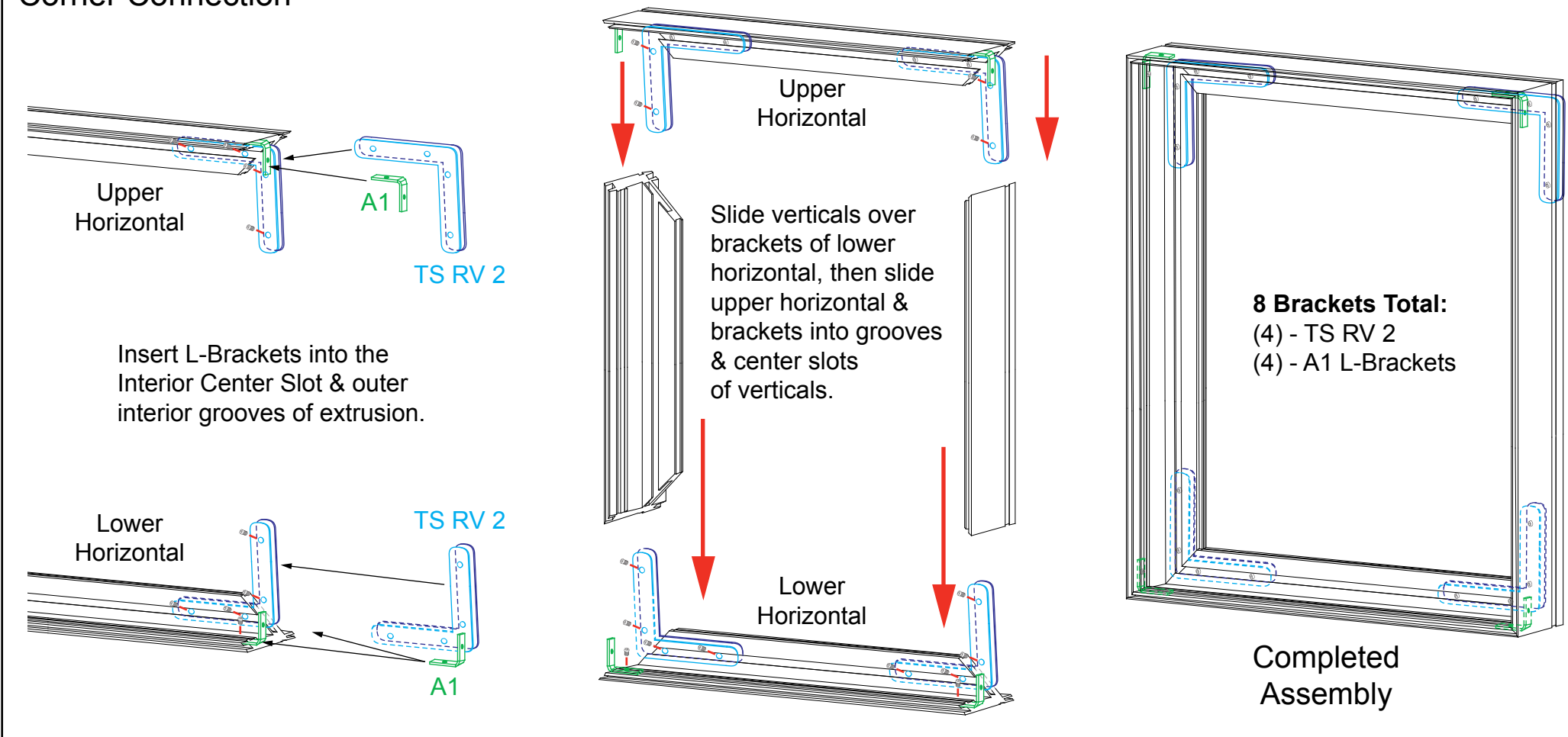
Corner Bracket Assembly

- 1) Slide TWO-PIECE **TS RV 2** L-bracket into Interior Center Slot of extrusion so that two set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **A1** L-Bracket into outer interior grooves of upper and lower horizontals. Tighten set screws to secure.
- 3) Slide vertical extrusion over exposed ends of brackets in lower horizontal. Tighten set screws to secure.
- 4) Slide exposed ends of installed brackets of upper horizontal into open ends of verticals. Tighten set screws to secure.

Disassembly

- 1) Loosen set screws on brackets and slide extrusions off of brackets.

Corner Connection

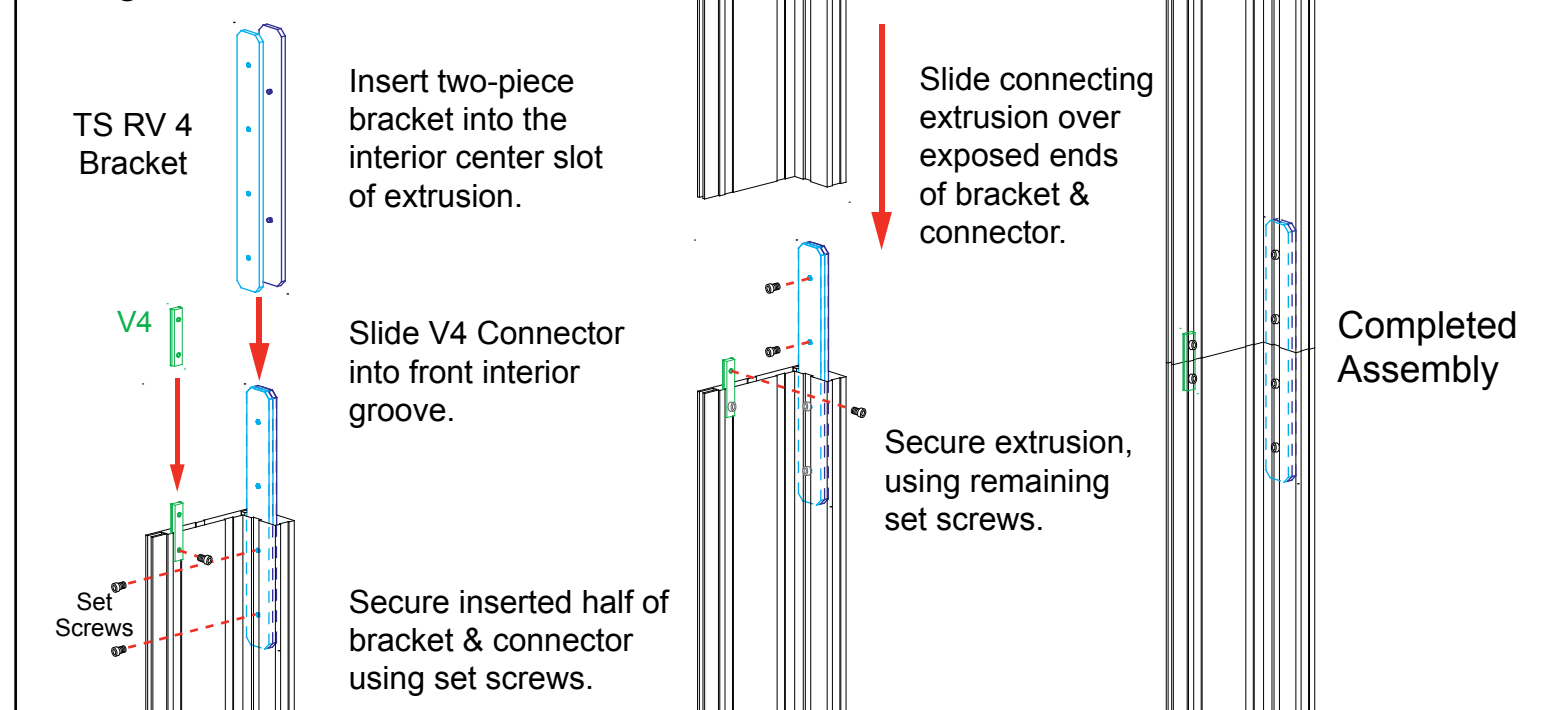


Straight Bracket Assembly

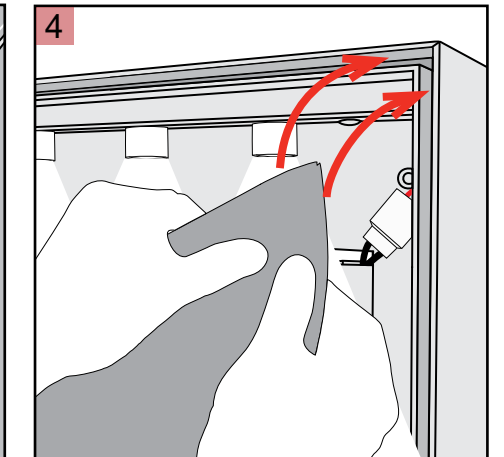
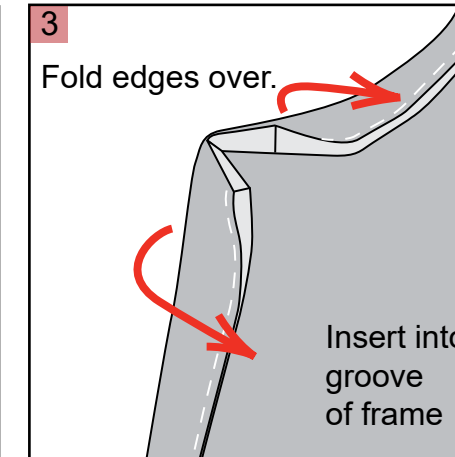
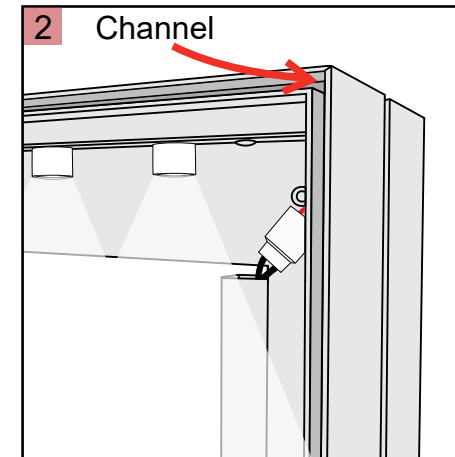
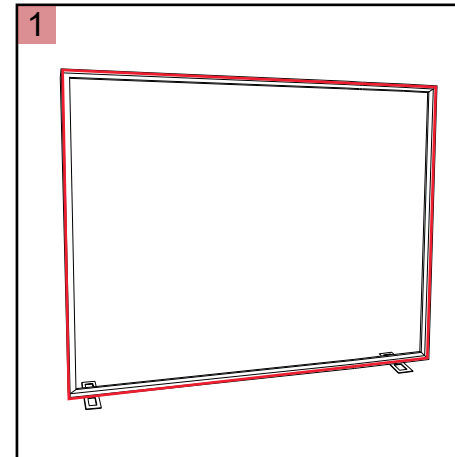
- 1) Slide TWO-PIECE **TS RV 4** straight bracket into Interior Center Slot of extrusion, so that two of the set screws are inside groove. Tighten two set screws to secure.
- 2) Slide one **V4 Connector** into outer interior groove of extrusion, so that one set screw is inside groove. Tighten set screw.
- 3) Slide connecting extrusion over exposed ends of bracket & connector. Tighten all remaining set screws to secure extrusions.



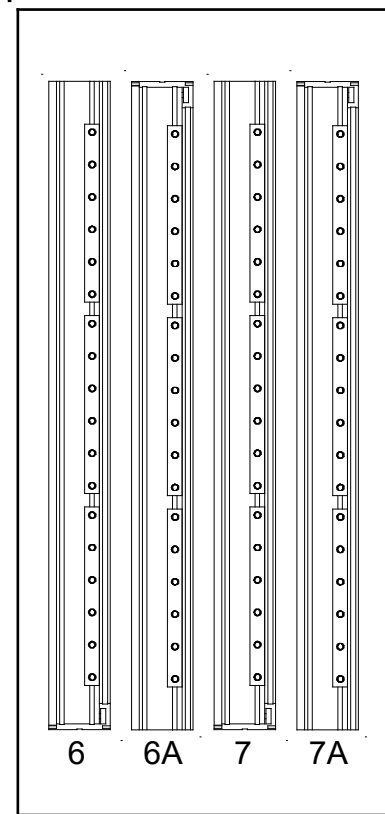
Straight Connection



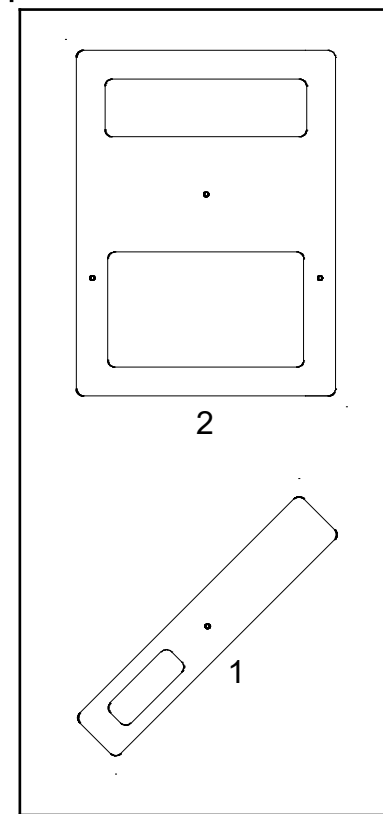
- 1) Locate channels along the edges of extrusions
- 2) Insert graphic corners first into channels then center point of graphic into channels. Allows for proportional fit around the perimeter of the extrusion.
- 3) Working from center to corner, slide silicon edge on graphic into channel.
- 4) After all edges of graphic have been inserted into channels, step back and assess graphic fit, make adjustments where needed.



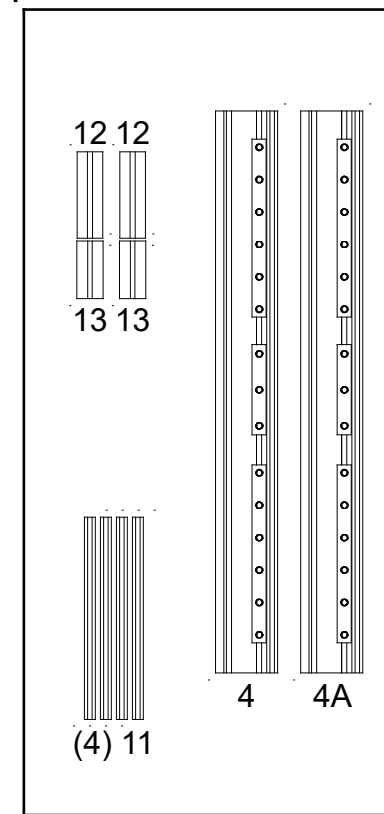
Top View of Each Level



Level 1 (Bottom Level)



Level 2

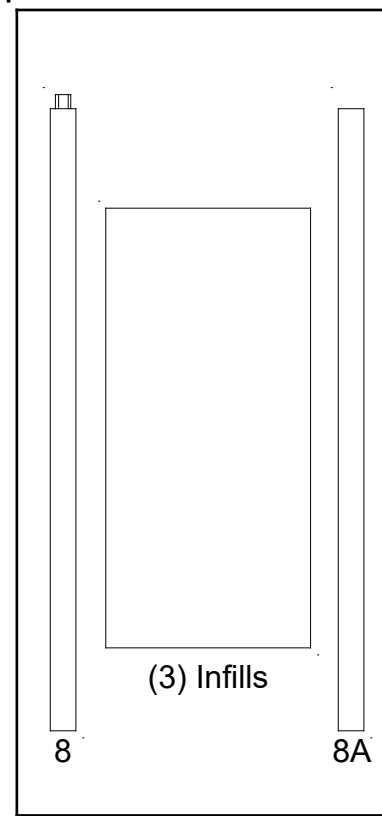


Level 3

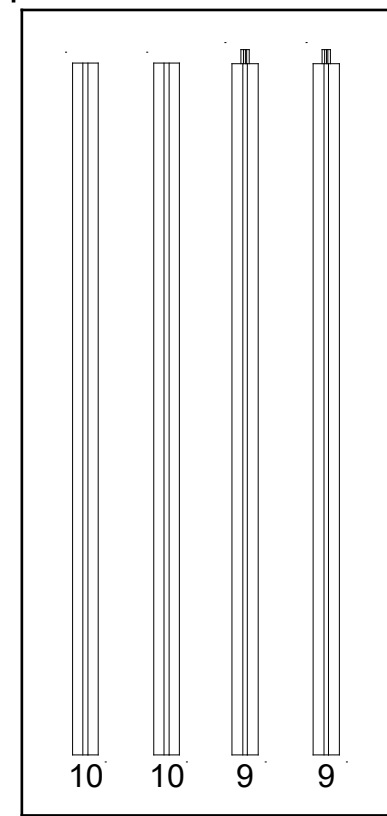
Graphics

Setup Hardware

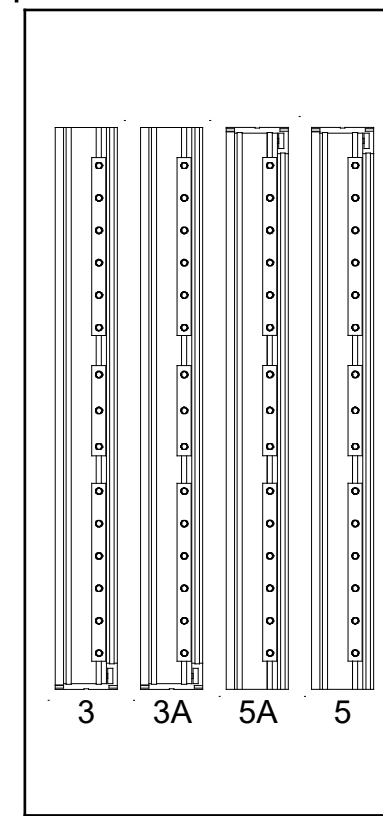
Top View of Each Level



Level 1 (Bottom Level)



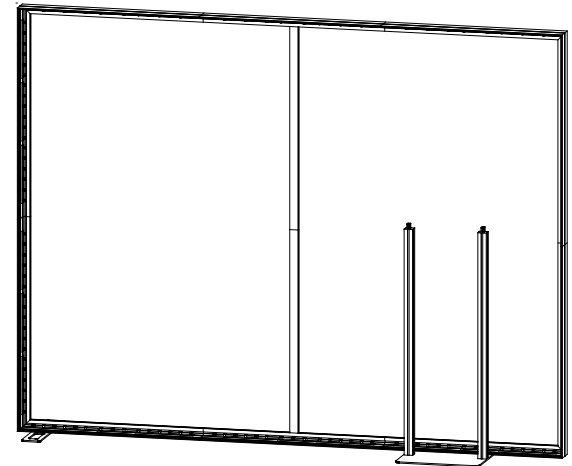
Level 2



Level 3

Item	Qty.	Description
1	1	Base Plate
2	1	Base Plate
3,3A	1,1	39" TSP50 Horizontal Extrusion w/ Lights
4,4A	1,1	39" TSP50 Horizontal Extrusion w/ Lights
5,5A	1,1	39" TSP50 Horizontal Extrusion w/ Lights
6,6A	1,1	45" TSP50 Vertical Extrusion w/ Lights
7,7A	1,1	45" TSP50 Vertical Extrusion w/ Lights
8,8A	1,1	43.177 Z45 Vertical Extrusion
9	2	48" S44 Vertical Extrusion

- Steps:**
- 1) Assemble CEI110 extrusions together, flat on floor. See CEI110 Frame Assembly sheet.
 - 2) Attach verticals [9] to base plate [2], using bolts.
 - 3) Connect verticals [8] and [8A] together. See **PR53 Connector** detail.
 - 4) Attach vertical assembly [8/8A] to center of assembled frame. See **Z45 Attachment** detail.
 - 5) Attach base plate [1 to 5] and [2/9 to 3], using bolts, washers, and wing nuts, then lift assembled frame upright.
 - 6) Install SEG graphic to front of assembled frame and blocker fabric to back.



Completed Assembly

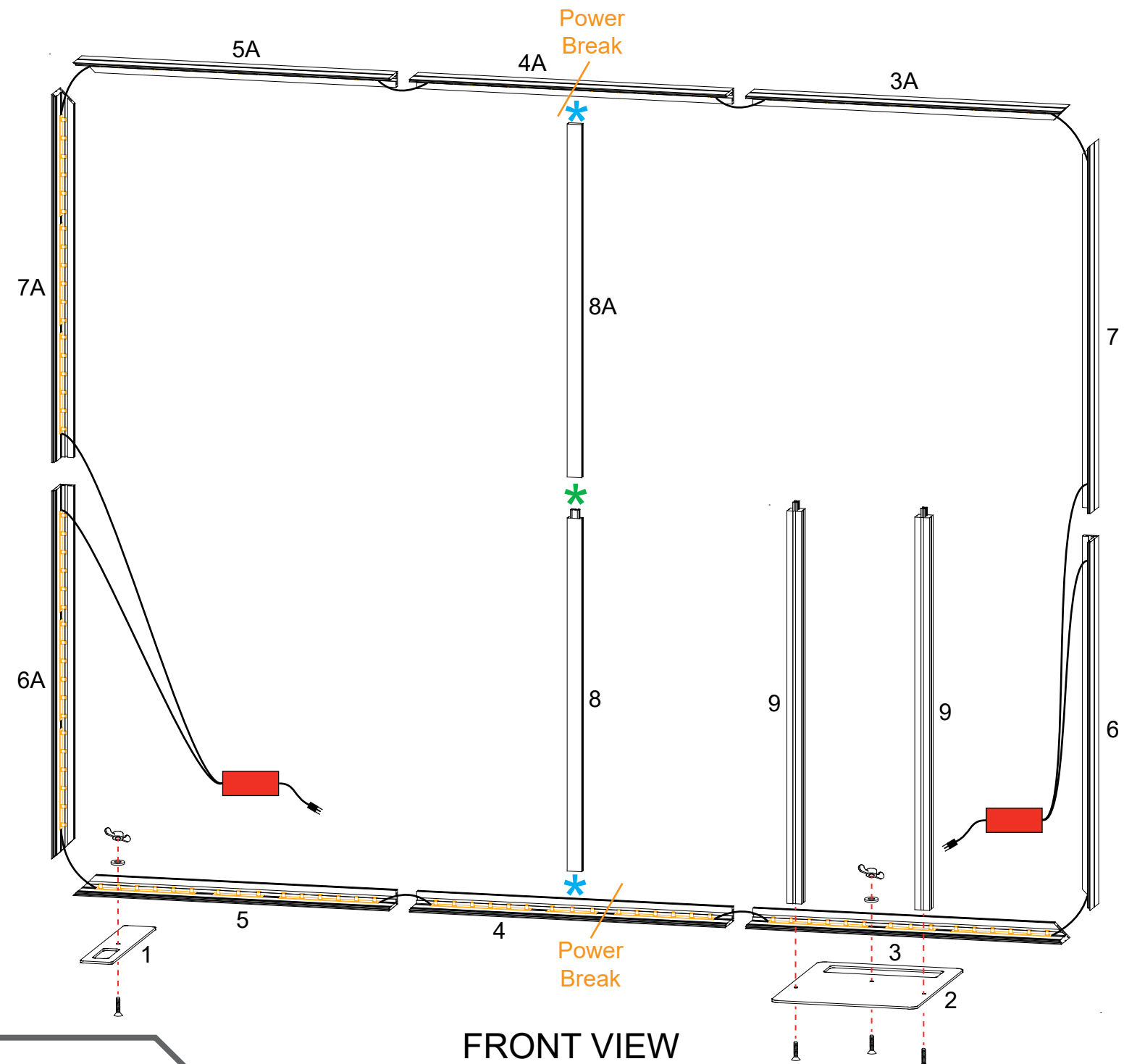
Keep PR53 connector attached to [8], when packing.

*** PR53 Connector**

Extrusion
PR53 Connector
Set Screw

Insert connector into horizontal then tighten set screws to secure. Slide horizontal extrusion over connector then tighten set screw secure.

Keep all screws attached to connector after disassembling.



FRONT VIEW

*** Z45 Attachment**

Z45
Front of Frame
CEI-110

Attach Z45 vertical to *back* groove of CEI-110 horizontal.

Light to Light Connection

Lights Female Male

Light to Transformer Connection

Female Male
to power Transformer 144W / 6A / 24V

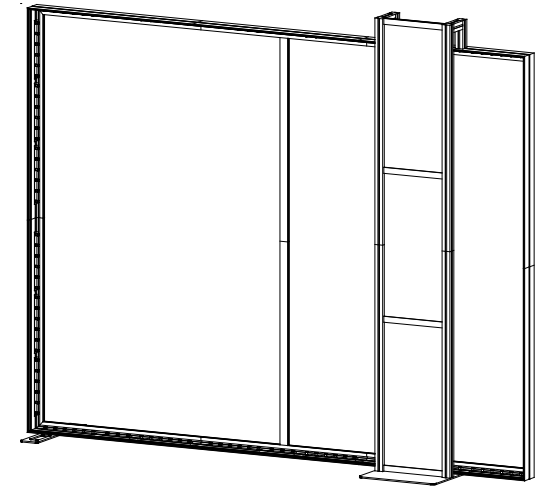
Maximum of 11 light bars per transformer.

Item	Qty.	Description
10	2	48" S44 Vertical Extrusion
11	4	14" Z33 Horizontal Extrusion
12	2	4" S44 Horizontal Extrusion
13	2	6" S44 Vertical Extrusion

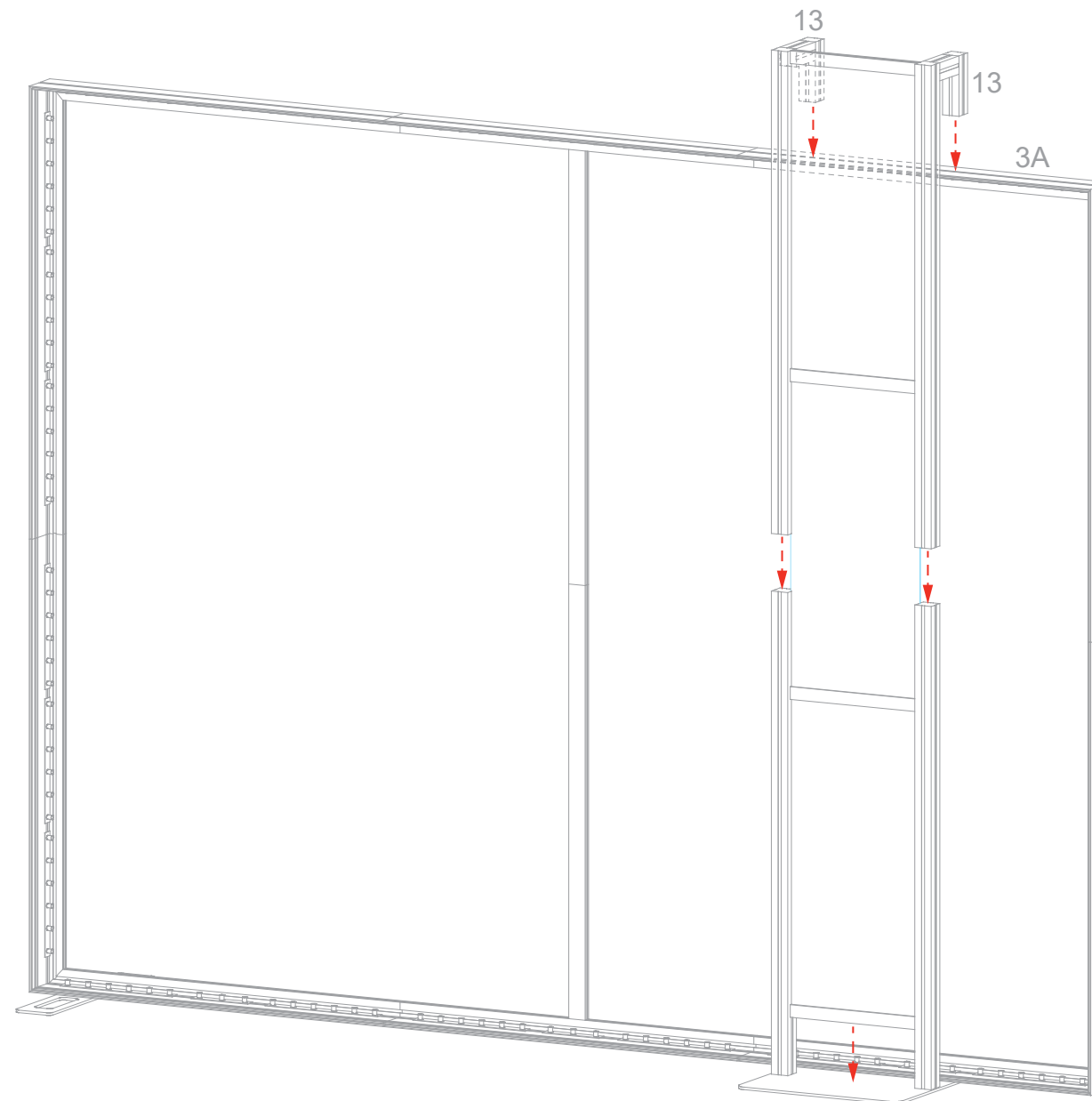
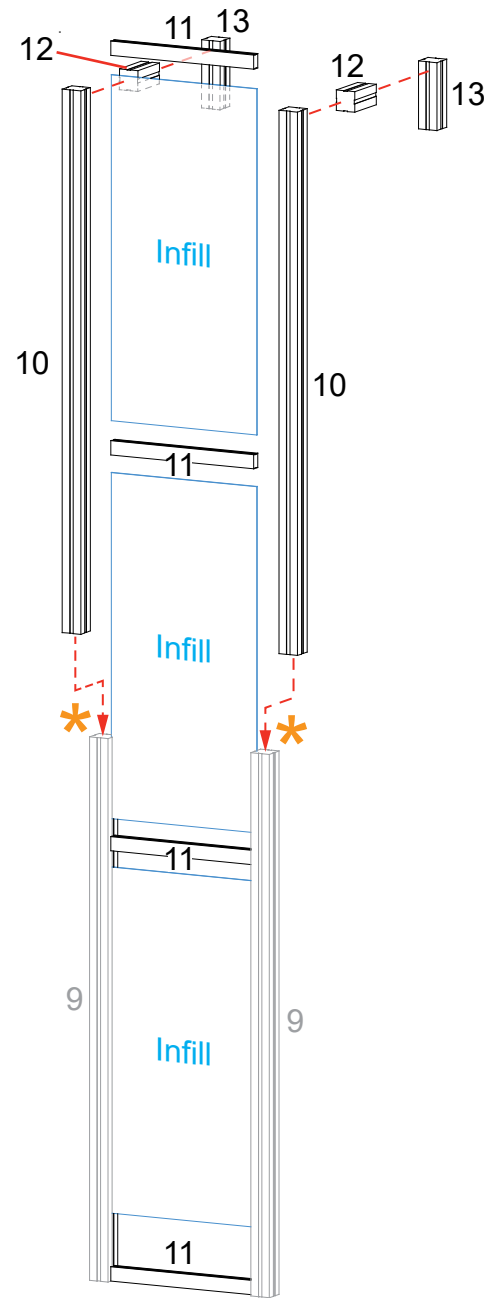
Steps:

- 1) Attach verticals [10] to [9]. See **Extrusion Connector** detail.
- 2) Attach horizontal [11] between [9/10], then slide **infill** between [9/10].
Repete step two more times.
- 3) Attach verticals [13] to horizontal [3A].
- 4) Attach horizontals [12] between verticals [10] and [13].

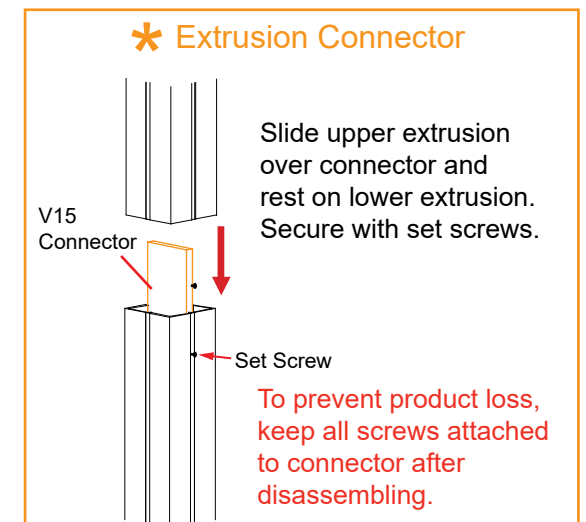
Keep connectors attached to [9] when packing.



Completed Assembly

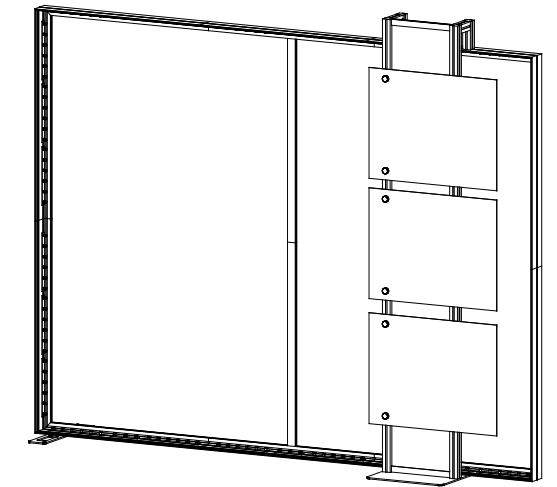


FRONT VIEW

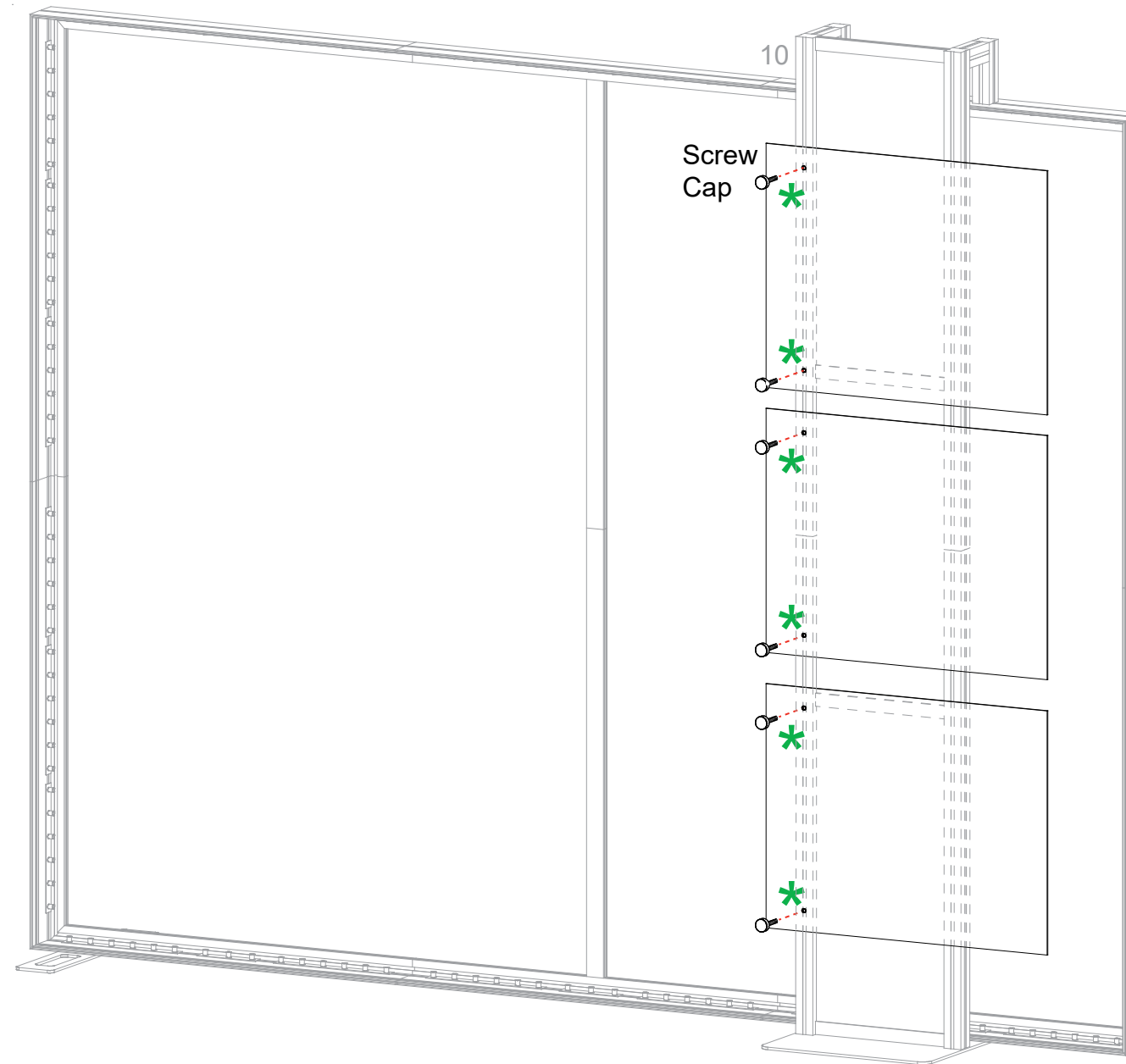
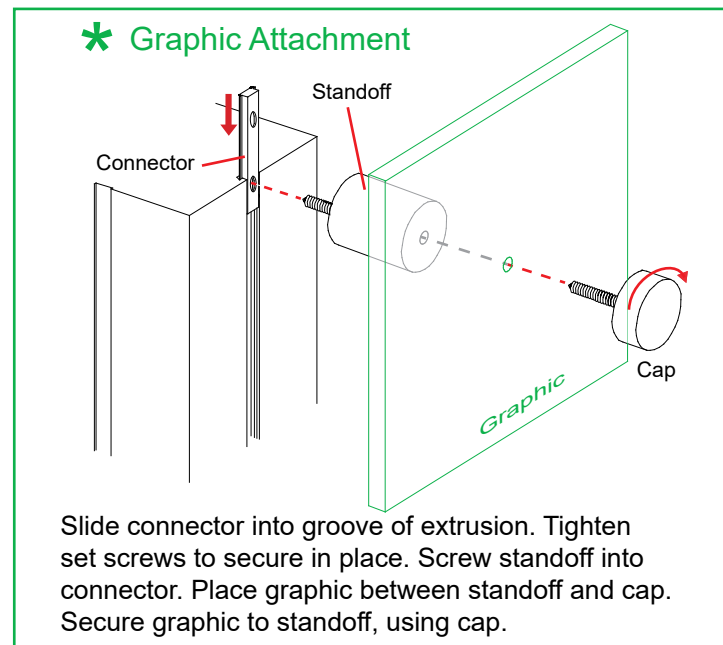


Steps:

- 1) Attach graphic panels to vertical assembly [9/10], using screw caps.
See [Graphic Attachment](#) detail.



Completed Assembly

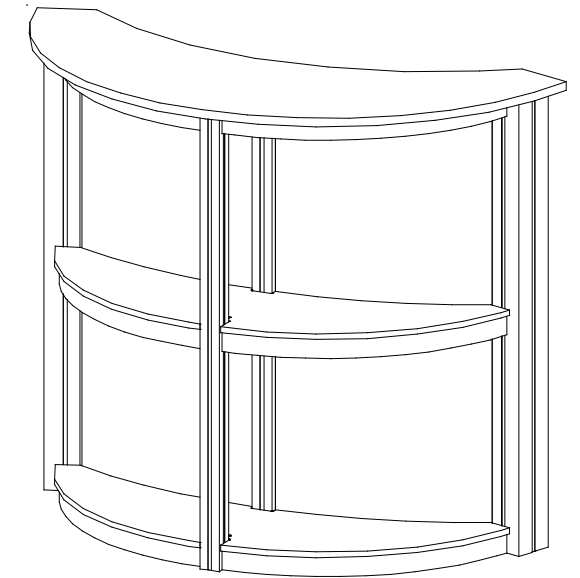
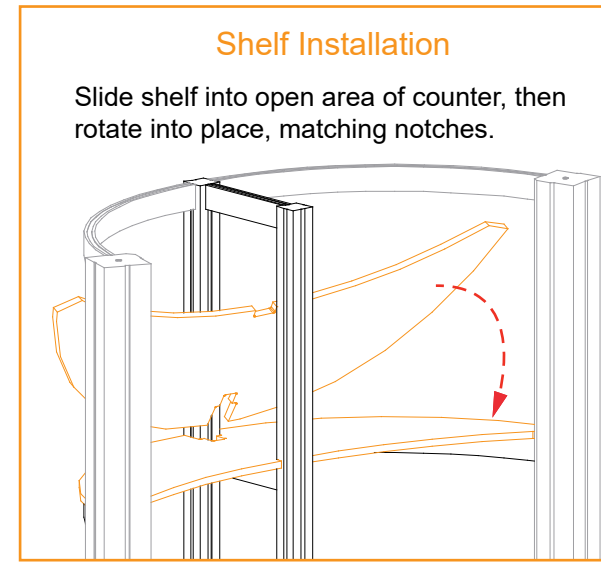


FRONT VIEW

Item	Qty.	Description
15	2	40" Q914 Vertical Extrusion
16	2	40" S44 Vertical Extrusion
17,17A	2,2	18.669" Z45 Curved Horizontal Extrusion
18	6	25.78" Z45 Curved Horizontal Extrusion
19	3	8.562" Z45 Horizontal Extrusion

Steps:

- 1) Connect horizontals [17] [18] and [19] to verticals [15] and [16], as shown.
- 2) Insert shelves into assembled extrusions. See **Shelf Installation** detail.
- 3) Slide **infills** between verticals [15] and [16], as shown, then secure with horizontals [17A].
- 4) Place counter top on top of assembly.



Completed Assembly

